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**True False 1 Some degree of  
variability is present in**

**almost all processes Answer**

**TRUE Diff 1 Topic Statistical**

**Process Control SPC**

**Objective no LO 2 The**

**purpose of process control**

**is to detect when natural**

**causes of variation are**

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**present'**

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special causes are also  
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**As none of the observations  
are outside the control limits  
the process is in statistical  
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